

## Starter

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### Function

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independently. The starter is one of the most important components of the starter system. As well as the starter, the system includes switching devices and control units, cables and the starter battery.

To reach the speed required for the engine to run independently with as small as possible a starter motor, the significantly higher speed of the starter is adapted to the engine speed by means of a ratio between starter pinion and engine ring gear.

### Starter design

The starter comprises the following assemblies:

- Electric motor
- Engagement system
- Freewheel
- \_\_\_\_\_

During starting, the engagement relay engages the starter pinion in the gear ring. The starter motor is linked to the starter pinion either directly or via a countershaft transmission which sets back the speed of the DC motor. The starter pinion drives the combustion engine via the motor gear ring until it is running independently.

Once started, the combustion engine can accelerate quickly to high speeds. Even after just a few

power strokes, the engine speed is higher than it was during starting. To protect the starter against speeds that are too high and thus against mechanical damage, the starter pinion is fitted with a freewheel which isolates power transmission between pinion and armature. When the ignition key is released, the starter relay drops out and the disengagement spring releases the pinion from the gear ring.

### **Start-stop-starter**

In addition to conventional starters, various manufacturers offer starters for use in fuel-efficient start/stop systems. These start/stop systems enable reductions of up to 8% to be achieved in CO<sub>2</sub> emissions and fuel consumption during urban driving (ECE15 test cycle). In real urban driving situations, savings can be even higher.

The principle of operation of the start-stop-starter

The principle of operation of the start/stop system is as easy as it is efficient: When the vehicle is at standstill and the battery charge is sufficient, the combustion engine is switched off. To resume travel, simply press the accelerator to restart the engine. So, when the vehicle is stationary in traffic (in a traffic jam or at a red light, for example), no fuel is consumed and no CO<sub>2</sub> is emitted. What's more, noise emissions are reduced to zero.

The properties of the start-stop-starter

Starters for passenger cars must be lightweight, small, powerful and economical. The latest models impress with their lightweight, compact design, as lower weight reduces both fuel consumption and emissions. Furthermore, small starters create more room for design during vehicle development.

The aim of future development work will continue to be to reduce frame size and weight whilst maintaining or increasing power and performance.

## **Environmental protection**

Some manufacturers also offer repaired starters as factory replacements. For repairs with fair value in mind in particular, this is an ideal alternative to a new part. Replacement devices are repaired using the very latest methods. All units are dismantled completely. The components are cleaned and repaired and all critical components are replaced. By means of the certified industrial reconditioning process, used parts are restored to as-new condition.

By reusing parts and saving energy, replacement initiatives of this type make a significant contribution to conserving resources and protecting the environment. When parts are recycled, there is a reduction of almost 90% in terms of raw materials and 50% where energy is concerned compared with the production of new parts. As a result, CO<sub>2</sub> emissions in production also fall.

## Depreciation

Starters are maintenance-free. They are designed to last the service life of the vehicle. To avoid damage to the starter, the instructions provided by the vehicle manufacturer must be followed. As a general rule, the starter must only be activated in neutral and with the engine at standstill. Furthermore, releasing the ignition key immediately after the engine starts up will protect the starter against premature wear.

## Bilder



Starter



## Hersteller



Febi\_EN



HELLA



DENSO Aftermarket



Herth+Buss



Valeo\_EN



Bosch



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MAHLE



SEG Automotive

Quelle:

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